



Specifications

Thread Size	1/4-20 inch
Thread Standard	UNC
Tap Chamfer	Taper
Tap Material	Carbon Steel
Tap Finish	Bright (Uncoated)
Thread Length	1 in
Overall Length	2 1/2 in
Thread Direction	Right Hand
Number of Flutes	4
Coolant Fed	Non-Coolant Through
Drill Bit Size	#8
Measurement System	Fractional Inch
Primary Material Application	All Materials
Series	312-1183
Shank Dia.	1/4 in
Shank Type - Machining	Straight
Square Size	0.1910 in
Standards	ASME
Tap Grouping	Individual

Tap Style	Straight Flute
Threads per Inch	20
Weight	0.01 KG
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