



Specifications

Thread Size	M18x1.5
Thread Standard	Metric Fine
Tap Chamfer	Bottom
Tap Material	High Speed Steel
Tap Finish	Bright (Uncoated)
Thread Length	1 13/16 in
Overall Length	4 1/32 in
Thread Limit	D7
Thread Direction	Right Hand
Number of Flutes	4
Coolant Fed	Non-Coolant Through
Drill Bit Size	41/64 in
Material Grade - Machining	M2
Measurement System	Metric
Primary Material Application	All Materials
Series	311-4423
Shank Dia.	17/32 in
Shank Type - Machining	Straight
Square Size	0.4060 in

Standards	ASME
Tap Grouping	Individual
Tap Style	Straight Flute
Thread Limit	Class of Fit / D7
Thread Pitch	1.50mm
Weight	0.09 KG
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