



Specifications

Drill Bit Size	1/2 in
Decimal Equivalent	0.5000
Measurement System	Fractional Inch
Material - Machining	High Speed Steel
Finish - Machining	Black Oxide
Drill Bit Point Angle	118 Degrees
Drill Bit Point Type	Conventional Point
Coolant Fed	Non-Coolant Through
Flute Type	Spiral
Number of Flutes	2
Flute Length	4 1/2 in
Maximum Drilling Depth	2 in
Helix Angle	28 Degrees
Cutting Direction	Right Hand
Spiral Direction	Right Hand
Shank Type - Machining	Straight
Shank Dia.	1/2 in
Shank Length	1 1/2 in
Overall Length	6 in

Depth:Dia. Ratio	4xD
Drill Length Class	Jobber Length
Drill Point Length	0.1502 in
Drill Bit Grouping	Individual
Series	150
Drill Diameter Tolerance	+0.0000 in /-0.0010 in
Material Grade - Machining	General Purpose
Primary Material Application	Cast Iron, Steel
Primary Material Application ISO Code	K, P
Weight	0.0907184 KG
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