



**Welding Electrode, 4.0 X 350 mm, 130-180
Ampere, (4 Kg / PKT)**

Brand: Spark
SKU: E6013-4.0
Warranty:

Specifications

AWS	ASME SFA-5.1 / E 6013
DIN 1913	E 43 22 R (C) 3
EN499	E 38 0 RC 11
Diameter	4.0mm
Length	350mm
Current (Ampere)	130 - 180
Yield Strength	>390 N/mm2
Tensile Strength	470 - 590 N/mm2
Elongation L.=5D.	>22%
Impact Strength	80 J at +20oC
Impact Strength	50 J at 0oC
Weight	4 KG
Weight	4 KG