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SPARK WELDING ELECTRODES

Welding Electrode, 3.2 X 450 mm, 90-140 Ampere, (5 Kg / PKT)

Brand: Spark
SKU: E7018-3.2
Warranty:

Specifications

AWS	ASME SFA-5.1 / E 7018
DIN 1913	E 51 55 B 10
EN499	E 42 6 B 42 H10
Diameter	3.2mm
Length	450mm
Current (Ampere)	140 - 90
Yield Strength	>420 N/mm2
Tensile Strength	500 - 640 N/mm2
Elongation L.=5D.	>22%
Impact Strength	200 J at +20oC
Impact Strength	100 J at -60oC
Weight	5 KG
Weight	5 KG